

FINEST QUALITY

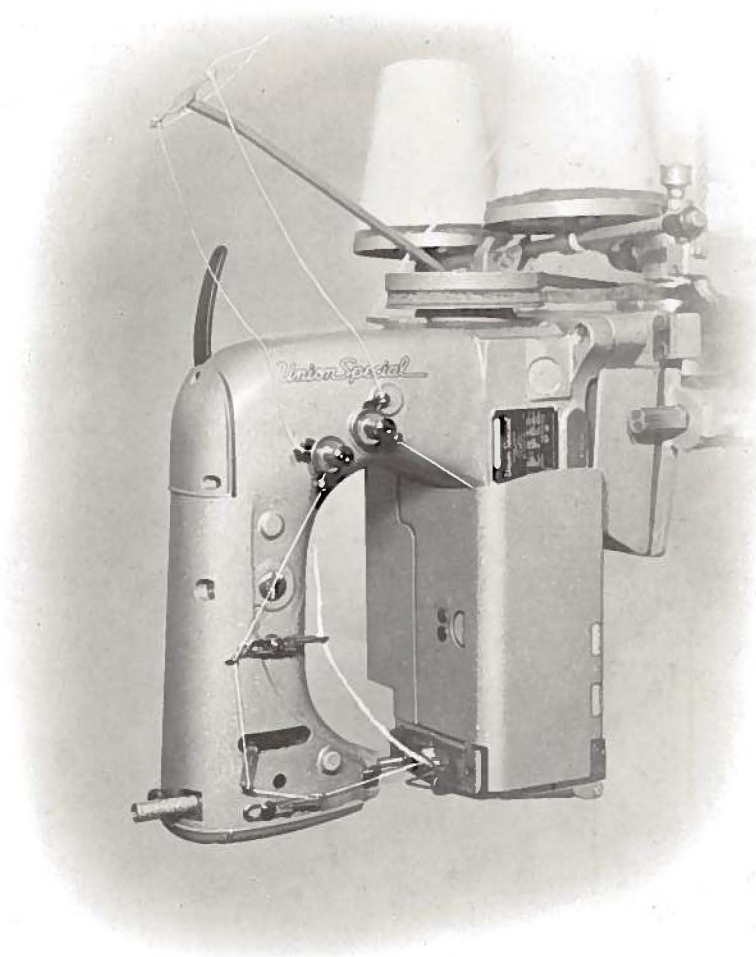
Union Special[®]
LEWIS • COLUMBIA

INDUSTRIAL
SEWING
MACHINES

CLASS
53600

CATALOG
NO.
T105 L

Third Edition



STYLE 53600 H

LIST OF PARTS FOR STYLES

53600 A

53600 H

Union Special MACHINE COMPANY
CHICAGO

From the library of: Superior Sewing Machine & Supply LLC

Catalog No. T105 L

LIST OF PARTS

Styles

53600 A

53600 H

Streamlined Flat Bed Bag Closing Machines

The parts listed in this catalog are
furnished at list prices for repairs only.

Third Edition

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Union Special Machine Co.

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Union Special
MACHINE COMPANY
INDUSTRIAL SEWING MACHINES
CHICAGO

Printed in U.S.A.

August, 1966

IDENTIFICATION OF MACHINE

Each Union Special machine is identified by a Style number which is stamped into the name plate on the machine. Style numbers are classified as standard and special. Standard Style numbers have one or more letters suffixed, but never contain the letter "Z". Example: "Style 53600 A". Special Style numbers contain the letter "Z". When only minor changes are made in a standard machine, a "Z" is suffixed to the standard Style number. Example: "Style 53600 AZ".

Styles of machines similar in construction are grouped under a class number which differs from the style number in that it contains no letters. Example: "53600".

APPLICATION OF CATALOG

This catalog applies specifically to the Standard Styles of machines as listed herein. It can also be applied with discretion to some Special Styles of machines in this class. Reference to direction, such as right, left, front, back, etc., are given from the operator's position while standing at the machine. Operating direction of handwheel is toward the left.

STYLES OF MACHINES

Streamlined Flat Bed, High Throw, 1 1/2 Inch Needle Travel, Single Needle Machine, Enclosed Automatic Lubricating System From Two Reservoirs, Lateral Looper Travel, Mechanical Chain Cutter, Distance From Center Line of Needle to Lower Edge of Throat Plate Support 5/8 Inch.

53600 A For closing bags made from medium and heavy weight cotton, osnaburg, or burlap. Seam Specification 401-SSa-1 or 401-SSn-1. Stitch range 3 to 6 per inch.

53600 H For closing bags made from medium and heavy weight burlap and single ply or multi-wall paper. Seam Specification 401-SSa-1 or 401-SSn-1. Stitch range 3 to 5 per inch.

NEEDLES

Each Union Special needle has both a type number and a size number. The type number denotes the kind of shank, point, length, groove, finish and other details. The size number, stamped on the needle shank, denotes the largest diameter of blade measured in thousandths of an inch, midway between the shank and the eye. Collectively, the type number and the size number is the complete symbol.

Standard needle for Style 53600 A is Type 144 G. It has a round shank, round point, No. 2 bag, double groove, spotted, short point, chromium plated - sizes 054, 067, 080, 090.

Standard needle for Style 53600 H is Type 943 G. It has a round shank, spear point, No. 2 bag, chromium plated - sizes 067, 073, 080, 100.

To have needle orders promptly and accurately filled, an empty package, a sample needle, or the type and size number should be forwarded. Use description on label. A complete order would read as follows: "1000 Needles, Type 144 G, Size 080".

Selection of the proper needle size should be determined by size of thread used. Thread should pass freely through needle eye in order to produce a good stitch formation.

USE GENUINE NEEDLES AND REPAIR PARTS

Success in the operation of these machines can be secured only with genuine Union Special Needles and Repair Parts as furnished by the Union Special Machine Company, its subsidiaries and authorized distributors. They are designed according to the most approved scientific principles, and are made with the utmost precision. Maximum efficiency and durability are assured.

Genuine needles are packaged with labels marked *Union Special*. Genuine repair parts are stamped with the Union Special trade mark. Each trade mark is your guarantee of the highest quality in materials and workmanship.

IDENTIFYING PARTS

Where construction permits, each part is stamped with its part number. On some of the smaller parts, and on those where construction does not permit, an identification letter is stamped in to distinguish the part from similar ones.

Part numbers represent the same part, regardless of catalog in which they appear.

IMPORTANT! ON ALL ORDERS, PLEASE INCLUDE PART NAME AND STYLE OF MACHINE FOR WHICH PART IS ORDERED.

TERMS

Prices are strictly net cash and are subject to change without notice. All shipments are forwarded f.o.b. shipping point. Parcel Post shipments are insured unless otherwise directed. A charge is made to cover postage and insurance.

OILING

The oil has been drained from the machine before shipping, and the reservoirs must be filled before beginning to operate. Use a straight mineral oil with a Saybolt viscosity of 200 to 250 seconds at 100° Fahrenheit.

Oil is filled at the spring cap on the left side of the machine just below the pulley, and is checked at the sight gauge in front of the spring cap. The oil level should be kept near the top of this sight gauge. The oil cup, located on the left side of machine in back of the needle lever stud, should be filled twice daily.

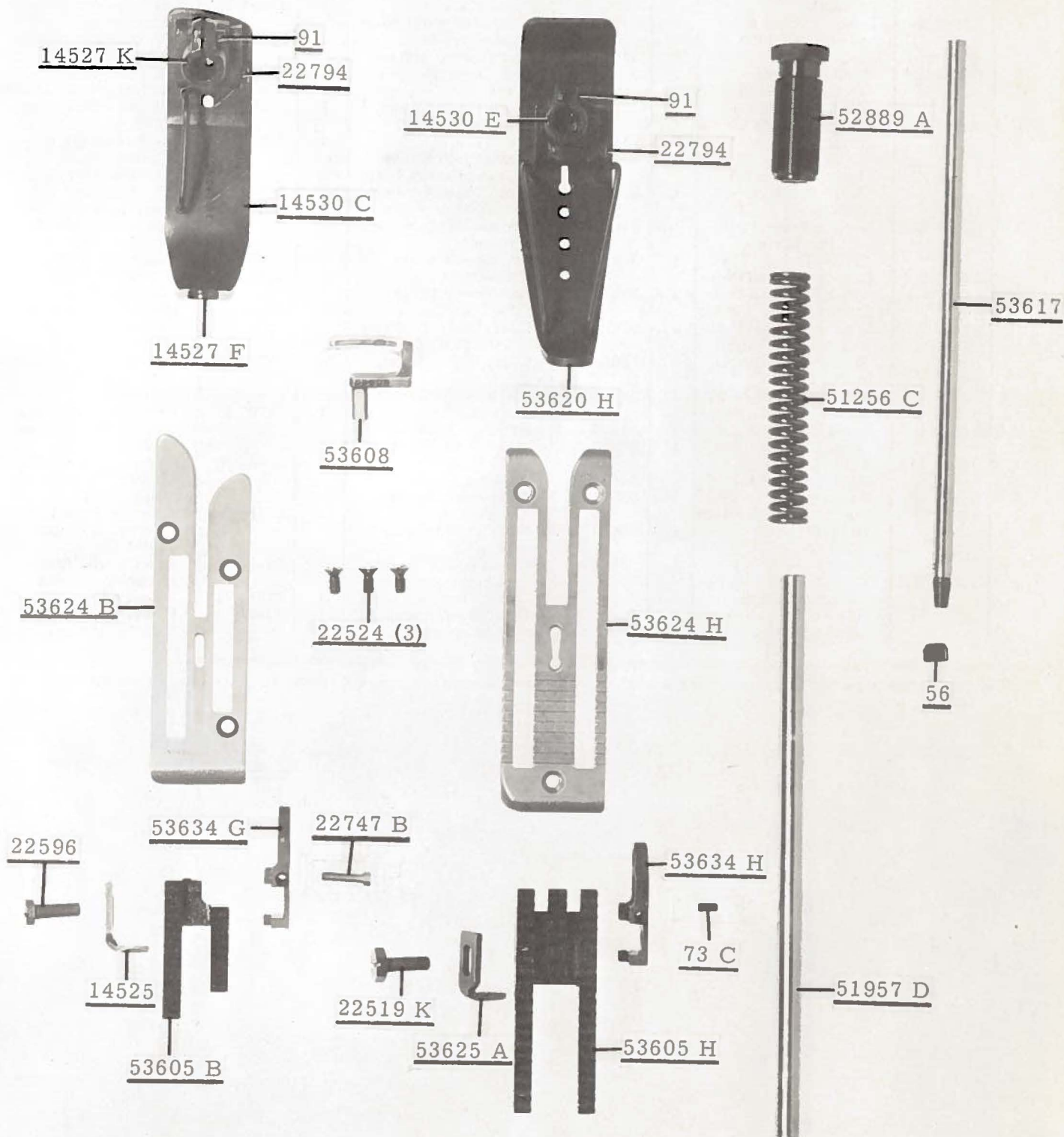
The following is a numerical list of parts used in Styles 53600 A, 53600 H. Quantities, part numbers and descriptions are given. Unless otherwise specified, the parts listed are for both machines. Following the parts list are photographs of some of the major parts.

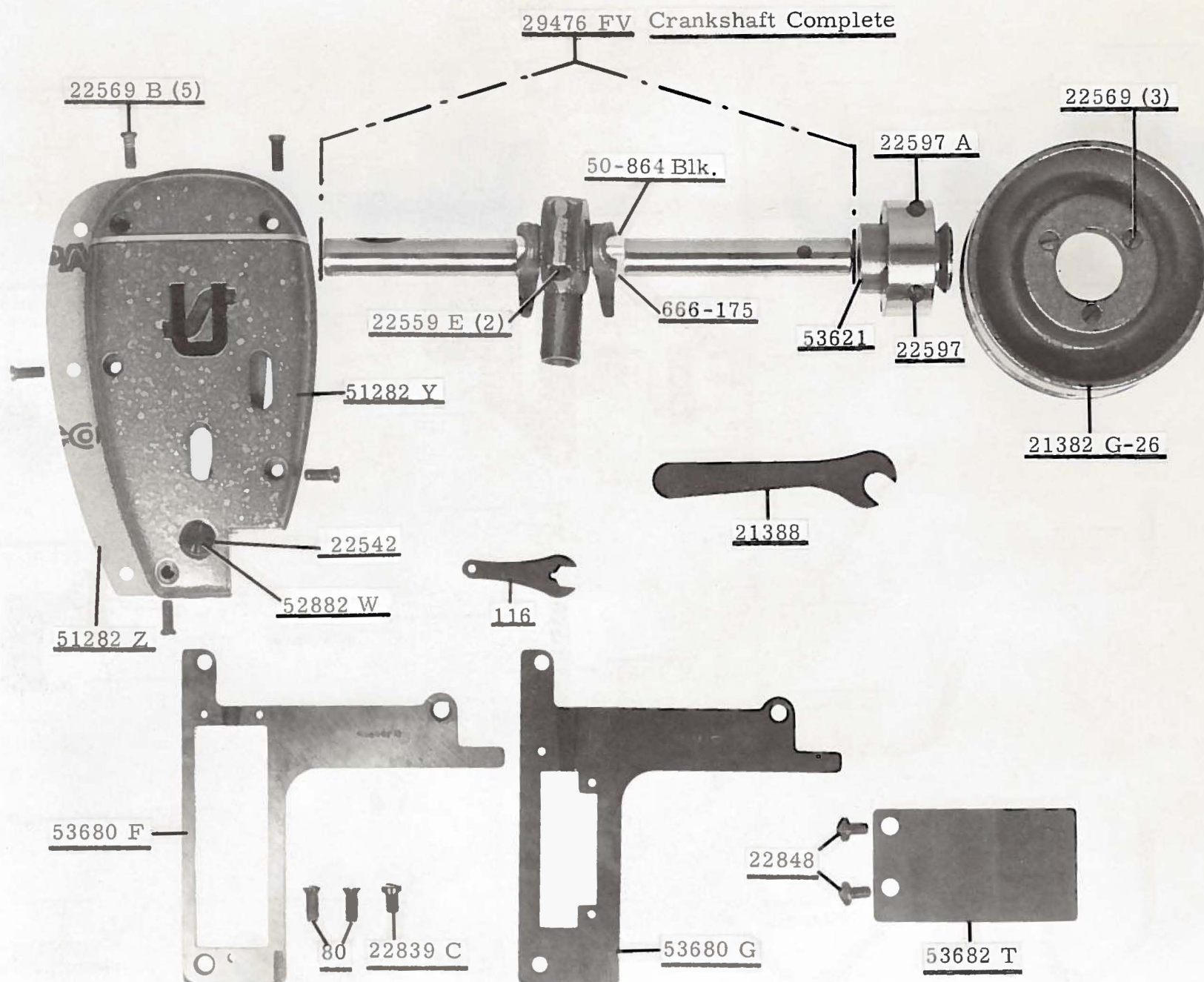
Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	8	Looper Drive Lever Shaft	2	666-82	Felt for 51145, 51145 C	1	15465 F	Looper Rocker Cone for 29192 P (88)
3	18	Nut for 29132 V, 51240 E, 51741 C	2	666-120	Oil Wick for upper looper rocker shaft bushing and right looper drive lever shaft bushing	1	20162 G	Sewing Head Adapter (22642, 22637 F)
2	PI18	Pin for 666-82				2	21114 M	Eyelet Locking Ring for 51192 G
3	20	Washer for 539, 53659 H, 53758				2	21114 M	Locking Ring for 53659 H
1	20	Washer for 51170 E	5	666-148	Oil Tube Fitting	1	21382 G-26	Pulley Rim (22569)
1	22 KH	Screw for 51204 A	1	666-150	Felt Wick for 53693 G	4	22513	Screw for 35731 A
1	50-703 Blk.	Lifter Lever Stop Pin for 53683	1	666-152	Oil Wick for upper crankshaft bushing	1	22519 H	Screw for 51244 B
1	50-760 Blk.	Oil Gauge for 53694	1	666-154	Felt Wick for 53693 B	1	22519 K	Screw for 53625 A Style 53600 H
1	50-864 Blk.	Crankshaft Plug for 29476 FV	1	666-157	Main Oil Wick, 4 5/16 inch long	3	22524	Screw for throat plate
1	54	Needle Lever Link for 29348 D	2	666-158	Main Oil Wick, 1 15/32 inches long	2	22528	Screw for 51115
1	56	Needle Bar Nut	1	666-159	Main Oil Wick, 4 1/8 inches long	1	22537	Screw for 53783 N
10	CO67 D	Oil Hole Plug	1	666-160	Oil Wick for upper mainshaft bushing	5	22539 L	Plug Screw
1	CO67 H	Cork for bed	2	666-162	Main Oil Wick, 1 3/4 inches long	2	22541	Screw for 53682 S
1	CO67 H	Cork for filler cap	1	666-163	Oil Wick for upper & lower feed rocker shaft and lower main shaft bushing	3	22541 B	Screw for 53682 R
1	73	Screw for looper	3	666-164	Oil Wick for right and left knife lever shaft and right looper drive lever shaft bushing	1	22542	Screw for 51282 Y
1	73	Screw for 53659 G	1	666-165	Oil Wick for right looper drive shaft bushing	2	22542	Screw for 53682 H
1	73 C	Feed Dog Adjusting Screw Style 53600 H	1	666-170	Felt Wick for needle lever	1	22557 B	Screw for 53783 L
1	75 C	Screw for 80675	1	666-175	Oil Wick for 29476 FV	2	22559 A	Bearing Cap Screw, lower, for 29105 AB
1	77	Screw for 51236 A Style 53600 H	1	666-176	Oil Wick for lower looper rocker shaft	2	22559 B	Bearing Cap Screw, upper, for 29105 AB
1	77	Screw for 51244 B	1	666-178	Oil Wick	2	22559 E	Screw for 29476 FV
1	78	Screw for 51054	1	666-205	Oil Wick for lower crankshaft bushing	2	22560 B	Screw for 53783 C
2	80	Screw for 53680 F	1	666-206	Oil Wick for lower crankshaft bushing	1	22562 A	Screw for 51254 H
2	80	Screw for 53680 G	1	667 B-12	Pin for 53642	3	22569	Screw for 21382 G-26
2	J87 J	Screw for 51104 K	1	667 B-12	Pin for 53642 B	5	22569 B	Screw for 51282 Y
2	88	Screw for 14649	1	667 C-12	Dowel Pin for 53680 D, 53680 E	3	22569 B	Screw for 53690 A
2	88	Screw for 15465 F	2	668-27	Eyelet for 51192 G	1	22571 B	Plug Screw
1	88	Set Screw for 29132 V	2	668-27	Eyelet for 53659 H	10	22571 D	Plug Screw
2	88	Screw for 53682 F	2	719	Screw for 51150, 51250 E	2	22580	Plug Screw for oil reservoir
1	91	Screw for 14527 K	1	1280	Nut for 53636 A	1	22580 D	Set Screw for 52423
1	91	Screw for 14530 E	1	1280	Nut for 53657 A	1	22585	Screw for 53657
1	93	Screw for 53634 A	1	9939 AA	Feed Rocker Shaft	1	22585 A	Screw for 53670
2	95	Plug Screw	1	12982	Nut for 51241 D	1	22585 B	Screw for 53634 G, 53634 H
2	95	Screw for 51147	1	14525	Needle Guard for Style 53600 A (22596)	2	22587 E	Screw for 29132 V (large ball end)
1	95	Screw for 53694	1	14527 F	Presser Foot for Style 53600 A	2	22593	Screw for 51104 L, 53658 A
1	96	Spot Screw for 52423	1	14527 K	Presser Foot Shank for 14527 F (91)	1	22596	Screw for 14525 Style 53600 A
2	97 A	Screw for 29066 S	1	14530 C	Presser Foot Bottom for 14527 F	1	22597	Spot Screw for 53621
2	97 A	Screw for 29132 V (small ball end)	1	14530 E	Presser Foot Shank for 53620 H (91)	1	22597 A	Set Screw for 53621
2	98	Screw for 53634	3	14649	Collar for 8, 9939 AA (88)	2	22637 F	Screw for 20162 G
2	98	Screw for 53635	1	15430 C	Nut for needle lever connecting rod tube 51216, left thread	1	22642	Screw for 20162 G
2	98	Screw for 53642 A	1	15430 D	Nut for needle lever connecting rod tube 51216, right thread	4	22653 D-8	Socket Head Cap Screw for 53680 D, 53680 E
1	98	Screw for 53678 G				2	22704	Screw for 53659 A
4	109	Tension Disc				2	22726 A	Screw for 53659 J
1	258 A	Nut for 666-28				2	22729	Screw for 51243 C
1	258 A	Lock Nut for 51745				2	22729 C	Screw for 51241 D
1	269	Nut for 51240 E				2	22729 C	Screw for 51741 C
1	402	Stud for 53783 A				1	22747	Screw for 41255 B
1	482 C	Collar for 53644 (22894 C)				1	22747 A	Screw for 51158 E (652 D-8)
1	539	Frame Needle Thread Eyelet (20, 22848)				1	22747 B	Feed Dog Adjusting Screw Style 53600 A
4	605 A	Screw for 53694 A				1	22758 C	Screw for 53783 A
1	652 D-8	Washer for 22747 A				1	22764	Spot Screw for 29132 V
1	660-212	Oil Seal Ring				1	22768	Screw for 51236 A Style 53600 A
1	660-219 F	Cloth Plate Cover Spring Pin				1	22794	Hinge Screw for 14527 F
1	660-232	Ball Bearing for 53694				1	22794	Hinge Screw for 53620 H
1	666-28	Oil Cup for 51250 E (258 A)				1	22798 A	Screw for 51204
1	666-29	Oil Wick for 666-28				1	22829	Lock Nut Screw for 51745 (258 A)
1	666-29	Oil Wick for 53693 A				3	22839	Screw for 53694
1	666-29	Oil Wick for 53693 F						
1	666-47	Felt Oil Wick for 53693 E						
1	666-47	Felt Oil Wick for 29126 CK						

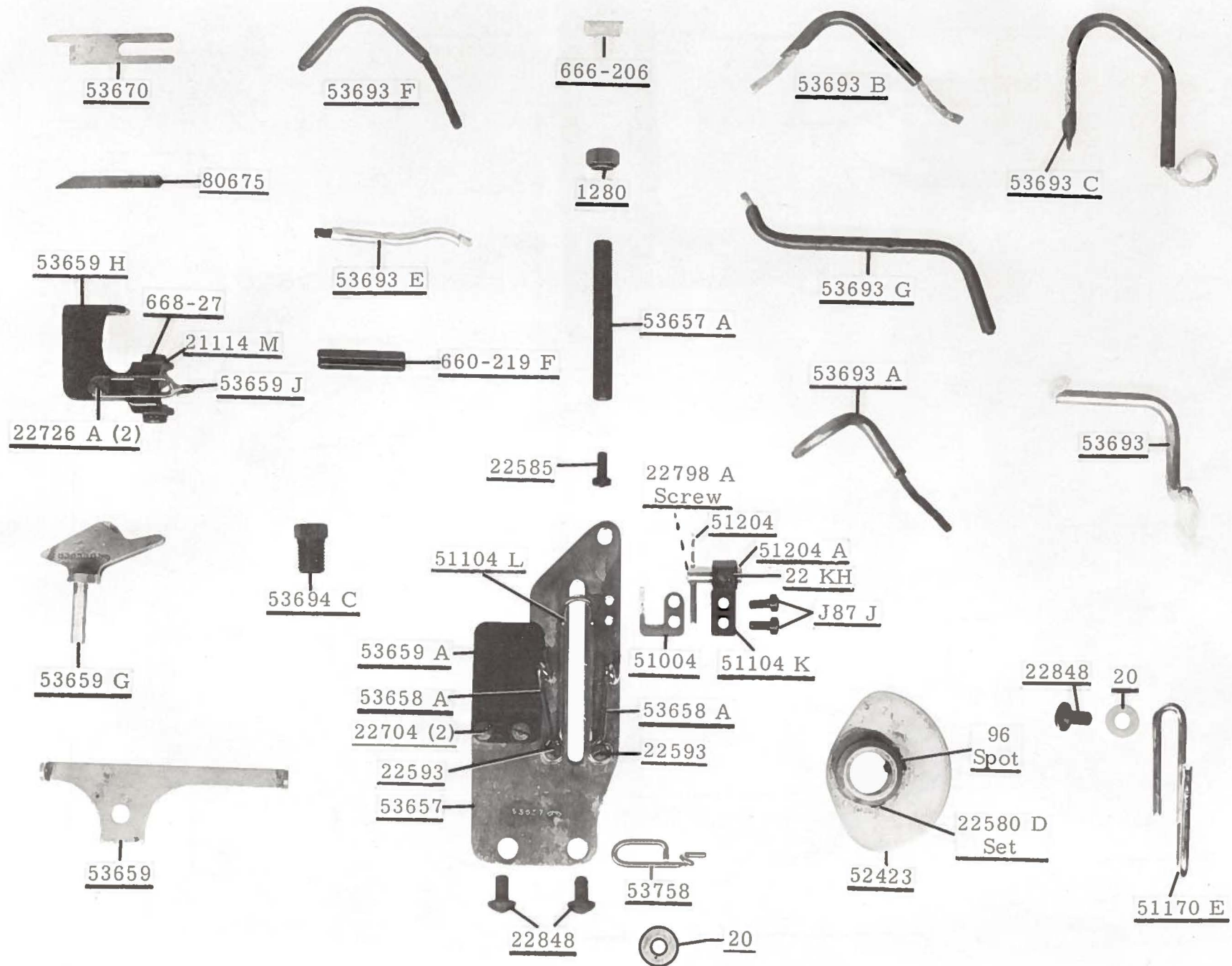
Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	22839 C	Screw for 53680 F, 53680 G	1	51142 A	Feed Lift Eccentric for 29476 BL for Style 53600 A, .112 inch throw (22894 D)	1	52836 R	Looper Drive Shaft Bushing, front
1	22848	Screw for 539				1	52841 G	Locking Stud for 53642 A (51242 M, 52841 H)
1	22848	Screw for 51170 E				1	52841 H	Nut for 52841 G
2	22848	Screw for 53657	1	51142 D	Feed Lift Eccentric for 29476 DM for Style 53600 H, .140 inch throw (22894 D)	1	52882 P	Gasket for 53682 R
1	22848	Screw for 53659				1	52883 R	Presser Foot Lifter Lever Bushing
1	22848	Screw for 53659 H				1	52883 S	Spring for 53783 L
2	22848	Screw for 53682 C				1	52889 A	Presser Spring Regulator
2	22848	Screw for 53682 T	1	51145	Feed Lift Eccentric Link for 29476 BL	1	53556 C	Presser Bar Bushing, lower
2	22848	Screw for 53682 V				1	53605 B	Feed Dog for Style 53600 A (22596)
1	22864	Screw for 51115	1	51145	Feed Lift Eccentric Link for 29476 DM	1	53605 H	Feed Dog for Style 53600 H (22519 K)
1	22883 H	Adapter Plug Screw				1	53608	Looper (73)
1	22889 A	Adapter Screw for 539	1	51145 C	Looper Avoid Eccentric Link for 29476 LT	1	53613	Looper Rocker for 29192 P
2	22894 C	Screw for 482 C				1	53616 A	Needle Lever Connecting Rod Bearing, lower
3	22894 C	Eccentric Set Screw for 29105 AB	1	51147	Crankshaft Collar (95)	1	53617	Needle Bar, marked "DS" (56)
2	22894 D	Eccentric Spot Screw for 29105 AB	1	51150	Needle Lever Thrust Collar (719)	1	53620 H	Presser Foot for Style 53600 H
1	22894 D	Spot Screw for 51142 A	1	51158 E	Needle Lever Thread Eyelet (652 D-8, 22747 A, 43443 Q)	1	53621	Pulley Hub (22597, 22597 A)
1	22894 D	Spot Screw for 51142 D	1	51170 E	Frame Needle Thread Guide (20, 22848)	1	53622	Main Shaft
1	22894 J	Set Screw for 53636 H	1	51170 E	Filler Cord Guide for Style 53600 H (20, 22848)	1	53624 B	Throat Plate for Style 53600 A (22524)
1	22894 K	Spot Screw for 53636 H	1	51170 E	Filler Cord Guide for Style 53600 H (20, 22848)	1	53624 H	Throat Plate for Style 53600 H (22524)
1	29066 S	Needle Lever Connecting Rod Upper Bearing Assembly	2	51192 B	Tension Post Ferule	1	53625 A	Needle Guard for Style 53600 H (22519 K)
1	29105 AB	Looper Drive Eccentric Assembly, .374 inch throw	2	51192 G	Tension Eyelet	1	53634	Feed Bar (98)
1	29126 CK	Feed Driving Eccentric Assembly, .200 inch throw (eccentric No. 53636 H)	1	51204	Cast-off Wire for Style 53600 A (22798 A)	1	53634 A	Feed Bar Arm (93, 53634 C)
1	29132 V	Knife Lever Eccentric Assembly, .160 inch throw (18)	1	51204 A	Cast-off Wire Support for Style 53600 A (22 KH)	1	53634 B	Feed Bar Shaft
1	29192 P	Looper Rocker Assembly	1	51216	Needle Lever Connecting Rod Tube (15430 C, 15430 D)	2	53634 C	Washer for 75 C, 53634 A
1	29348 D	Needle Lever Assembly	1	51236 A	Pin for 51145 (77)	1	53634 G	Feed Dog Holder for Style 53600 A (22585 B, 22747 B)
1	29476 BL	Feed Lift Eccentric Assembly, .112 inch throw for Style 53600 A	1	51236 A	Pin for 51145 C (77)	1	53634 H	Feed Dog Holder for Style 53600 H (73 C, 22585 B)
1	29476 DM	Feed Lift Eccentric Assembly, .140 inch throw for Style 53600 H	1	51240 E	Connecting Rod (18, 269)	1	53635	Feed Rocker (98)
1	29476 FV	Crankshaft Assembly 1, 132 inch throw	1	51241 D	Looper Connecting Rod Ball Joint, left (12982)	1	53636	Connecting Rod for 29126 CK
1	29476 LT	Looper Avoid Eccentric Assembly, .112 inch throw	1	51242 M	Washer for 52841 G	1	53636 A	Feed Rocker Stud (1280)
2	35731 A	Presser Bar Connecting Guide Plate (22513)	1	51243 C	Ball Stud Fork (22729)	1	53636 B	Feed Drive Bushing for 29126 CK
1	41255 B	Fork for 29132 V (22747)	1	51244 B	Looper Rocker Shaft Arm (77, 22519 H)	2	53636 C	Thrust Washer
1	43443 Q	Nut for 22747 A	1	51246	Nut for 29192 P	1	53636 H	Feed Drive Eccentric .200 inch throw for 29126 CK (22894 J, 22894 K)
1	51004	Auxiliary Cast-off for Style 53600 A	1	51250 C	Nut for 22864	1	53642	Looper Drive Lever for Style 53600 A (667 B-12)
2	51054	Link Pin for 29348 D (78, 22864, 51250 C)	1	51250 E	Needle Lever Stud for 29348 D (719)	1	53642 A	Looper Drive Lever Rocker (98)
1	51104 K	Auxiliary Cast-off Support for Style 53600 A (J87 J)	1	51254 D	Needle Bar Bushing, lower	1	53642 B	Looper Drive Lever for Style 53600 H (667 B-12)
1	51104 L	Cast-off Wire for Style 53600 A (22593)	1	51254 H	Needle Bar Connecting Rod for 29348 D (22562 A)	1	53642 G	Looper Drive Plunger
1	51115	Needle Lever for 29348 D (22528, 22864, 51250 C)	1	51256 C	Presser Bar Spring	1	53642 H	Plunger Spring
1	51134 P	Lubricating Felt	1	51282 Y	Head Cover (22569 B)	1	53642 J	Looper Drive Lever Lock Plunger Stud
1	51134 R	Lubricating Felt Guard	1	51282 Z	Gasket for 51282 Y	3	53642 N	Looper Drive and Feed Rocker Bushing
1	51142 A	Looper Avoid Eccentric for 29476 LT, .112 inch throw (22894 D)	1	51292	Tension Post	1	53644	Looper Rocker Shaft
			1	51292 C	Tension Nut	2	53644 A	Looper Rocker Shaft Bushing
			1	51292 F-2	Tension Spring for looper Style 53600 A			
			1	51292 F-5	Tension Spring for looper Style 53600 H			
			1	51292 F-8	Tension Spring, needle			
			1	51741 C	Looper Connecting Rod Ball Joint, right (18)			
			1	51741 E	Washer for 51741 C			
			1	51745	Looper Rocker Cone Stud for 29192 D (258 A, 22829, 51246)			
			1	51957 D	Presser Bar			
			1	52423	Take-up for Style 53600 A (96, 22580 D)			

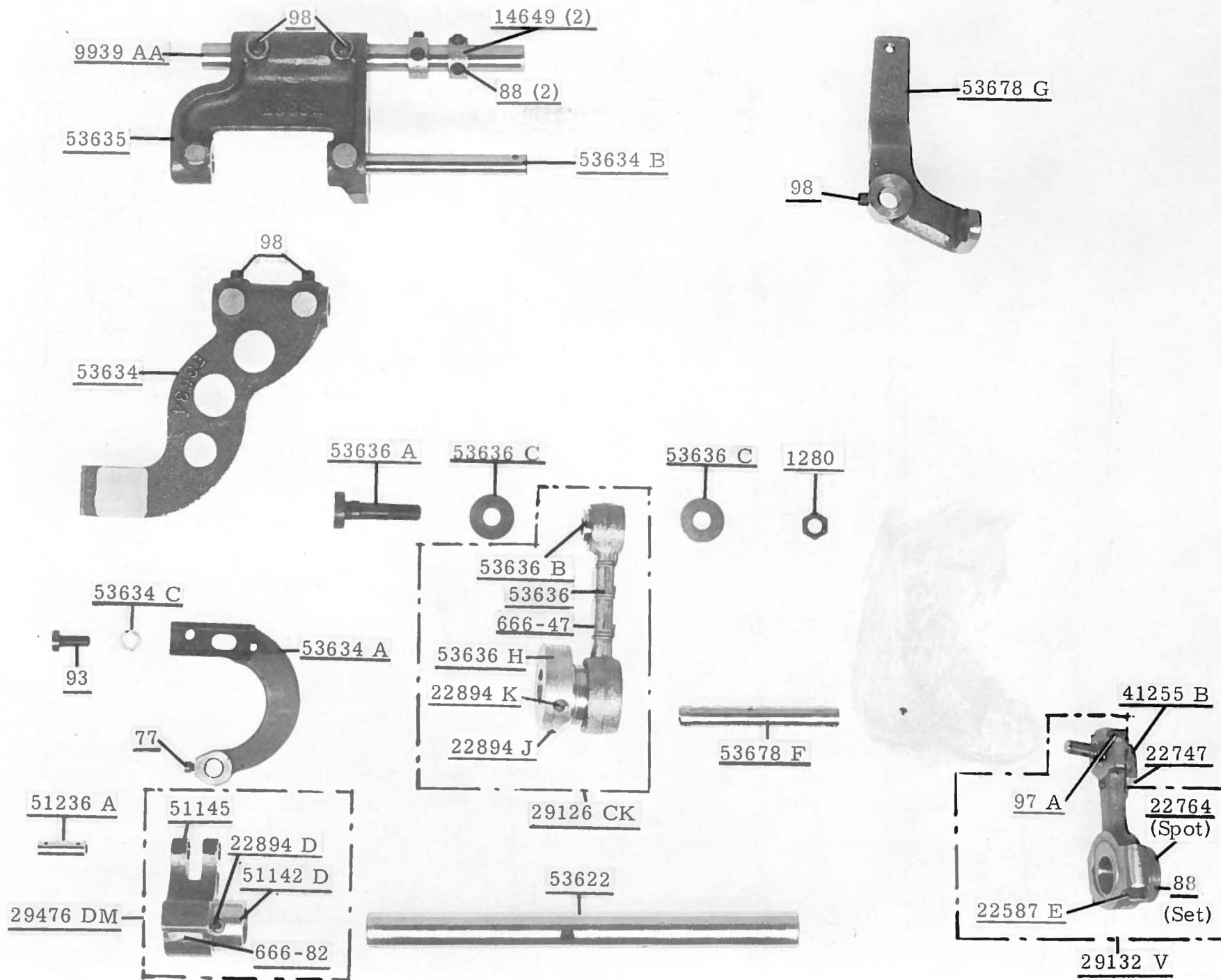
Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	53654	Needle Bar Bushing, upper	1	53680 F	Throat Plate Support for Style 53600 H (80, 22839 C)	1	53693 C	Oil Tube for feed eccentric connecting rod
1	53657	Cast-off Support Plate for Style 53600 A (22585, 22848)	1	53680 G	Throat Plate Support for Style 53600 A (80, 22839 C)	1	53693 E	Oil Tube for crankshaft
1	53657 A	Support Plate Stud for Style 53600 A (1280)	1	53682 C	Hinge for cloth plate cover, right (22848)	1	53693 F	Oil Tube for knife eccentric
2	53658 A	Cast-off Plate Eyelet for Style 53600 A (22593)	1	53682 E	End Cover, bottom	1	53693 G	Oil Tube for looper drive eccentric
1	53659	Thread Eyelet for Style 53600 A (22848)	2	53682 F	End Cover Hinge Pin (88)	3	53693 H	Oil Seal Washer
1	53659 A	Thread Guard for Style 53600 A (22704)	1	53682 H	Cloth Plate Cover Spring (22542)	1	53694	Oil Reservoir (22839)
1	53659 G	Looper Thread Pull-off for Style 53600 H (73)	1	53682 J	Latch Pin	1	53694 A	Oil Reservoir Cover (605 A)
1	53659 H	Looper Thread Pull-off Eyelet for Style 53600 H (20, 22848)	1	53682 K	Cloth Plate Cover Spring Clamp Plate	1	53694 B	Oil Reservoir Cover Gasket
1	53659 J	Looper Thread Pull-off Wire for Style 53600 H (22726 A)	1	53682 L	Cloth Plate Cover Hinge Pin, right	2	53694 C	Oil Tube Coupling
1	53670	Knife, upper (22585 A, 53678 N)	1	53682 P	End Cover Latch Pin Spring	1	53694 D	Oil Filter for 53694
1	53678 C	Knife Lever Spring	1	53682 R	Chamber Cover (22541 B)	1	53694 E	Bushing for 53694
2	53678 D	Knife Rocker Shaft Bushing	1	53682 S	End Cover Hinge Pin Bar (22541)	2	53694 F	Gasket for 53694
1	53678 F	Knife Arm Shaft	1	53682 T	Cover Plate for Style 53600 H (22848)	1	53694 G	Oil Reservoir Wick
1	53678 G	Knife Lever (98)	1	53682 U	Cloth Plate Cover, right	1	53694 H	Elbow for 53694
1	53678 N	Washer for 22585 A	1	53682 V	Cloth Plate Cover, left (22848)	1	53758	Thread Eyelet (20, 22848)
1	53680 D	Throat Plate Support Bracket, left (667 C-12, 22653 D-8)	1	53683	Presser Foot Lifter	1	53783 A	Presser Foot Lifter Lever Link (402, 22758 C)
1	53680 E	Throat Plate Support Bracket, right (667 C-12, 22653 D-8)	1	53690 A	Main Shaft Housing (22569 B)	1	53783 C	Presser Bar Connection and Guide (22560 B)
			1	53690 B	Bushing for 53690 A	1	53783 L	Presser Foot Lifter Lever Bell Crank (22557 B)
			3	53690 C	Main Shaft Bushing, lower	1	53783 M	Presser Foot Lifter Lever Connecting Rod
			1	53693	Oil Tube for main oil wick	1	53783 N	Presser Foot Lifter Lever, internal (22537)
			1	53693 A	Oil Tube for looper connecting rod ball joint, left	1	56390 E	Crankshaft Bearing Housing Gasket
			1	53693 B	Oil Tube for looper avoid eccentric	1	61351 C	Washer for 53678 C
						1	80675	Knife, stationary (75 C, 53634 C)

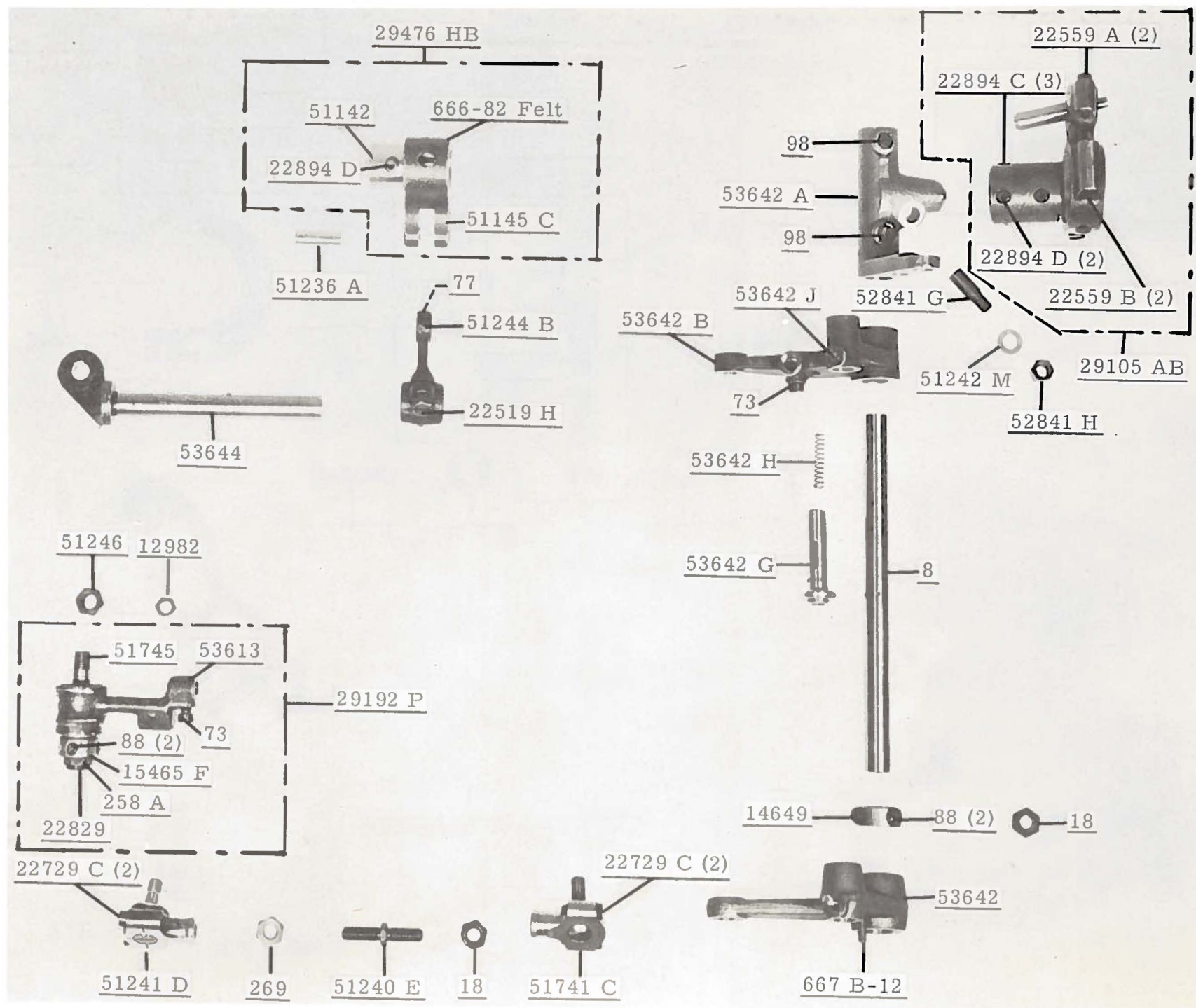
NOTE: Numbers in parenthesis following parts' description indicate the screws, nuts, etc. used to attach or hold these parts.

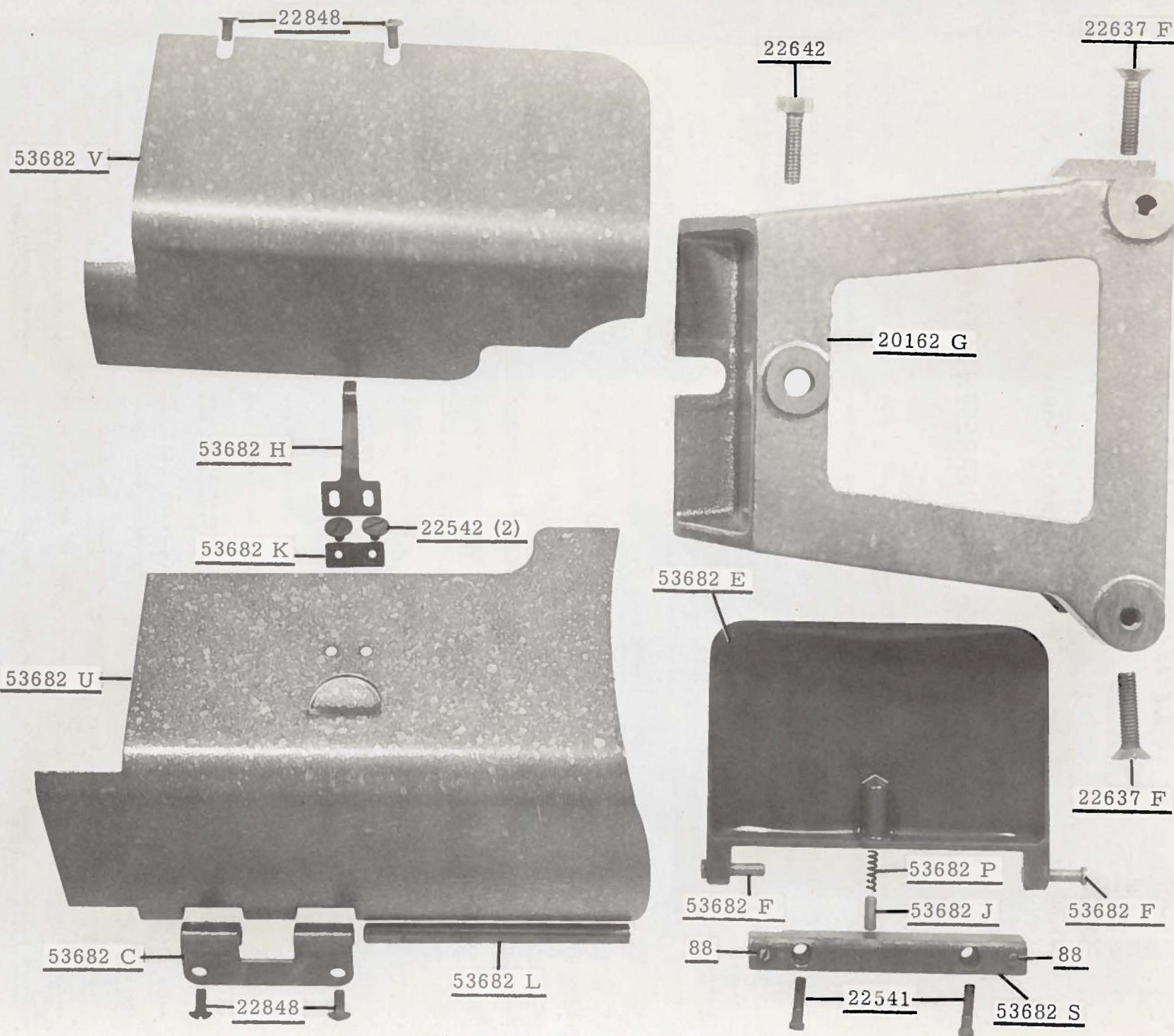














FINEST QUALITY

Union Special®

LEWIS and COLUMBIA

INDUSTRIAL SEWING MACHINES



SALES OFFICES AND REPRESENTATIVES

†Handle Union Special and Columbia only.

‡Handle Lewis and Columbia only.

All others handle Union Special, Lewis and Columbia with certain exceptions.

UNITED STATES

ALABAMA, BIRMINGHAM, 732-84th Street, South, Lloyd D. Baldwin, Tel. 833-9904.

ALABAMA, MONTGOMERY 7, 1959 Amelia Drive, Garnet H. Hamlet, Tel. 265-0942, P.O. Box 7203, Larry Crisler, Tel. 265-0942.

ARKANSAS, LITTLE ROCK, P.O. Box 1783, James T. Taylor, Tel. (501) FR 2-2356.

CALIFORNIA, LA PUENTE, 1527 Channelwood Drive, Bill Bayless, Tel. 330-3043.

★CALIFORNIA, LOS ANGELES 21, 1100 E. Pico Blvd., Paul M. Mason, Mgr., Tel. Madison 5-5828.

CALIFORNIA, SAN FRANCISCO 7, 1275 Mission St., Robert J. Vail, Tel. Underhill 1-1580.

†CALIFORNIA, SAN FRANCISCO 3, Apparel City Sewing Machine Co., 1155 Mission St., Tel. Market 1-6660.

COLORADO, ARVADA, Casey's Sewing Machine Service, 5719 Reed St., Tel. 424-6630.

CONNECTICUT, DANBURY, 22 Barnum Road, Robert W. Gaines, Tel. 746-3652.

FLORIDA, MIAMI, 2519 N.W. 2nd Ave., Trimco Sewing Equipment, Inc., Tel. 633-1138.

FLORIDA, PLANT CITY, 506 N. Gordon St., James C. Morgan, Tel. 752-1829.

★GEORGIA, ATLANTA, 2120 Plasters Bridge Road, N.E., Merritt M. Ambrose, Mgr., Tel. 875-9237.

GEORGIA, COMMERCE, Lakeview Drive, J. Tom Hanley, Tel. 335-4061.

GEORGIA, DECATUR, 1713 Coventry Road, Joe V. Parker, Tel. 377-5559.

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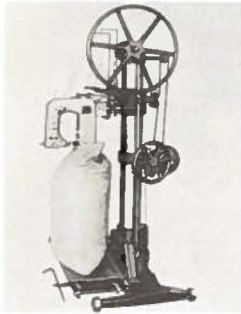
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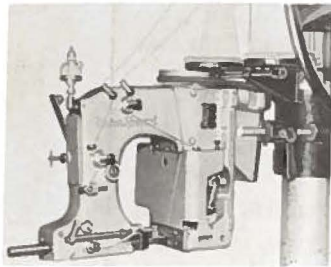
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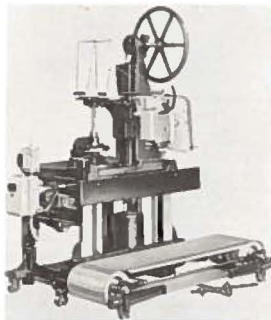
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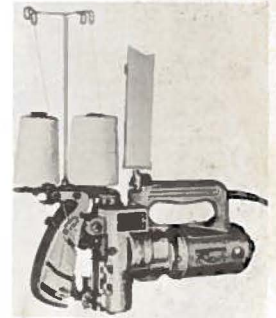
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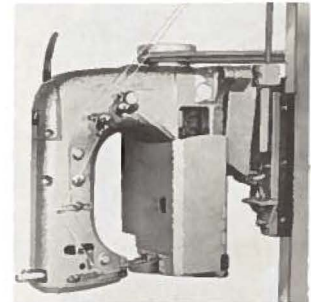
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